

## Procedures for packing and transport of FitFire, FitFire plus, ISOFIT, Ht1000

### List of Distribution

Direzione Produzione	C.Lezzi, S.Marini
Direzione Marketing	E.Giuliano, E.Galli
Direzione operation	C.Lezzi, D.

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## Tables of contents

Purpose of document.....	4
Packing.....	<b>Errore. Il segnalibro non è definito.</b>
Handling.....	5
Transport .....	5
Unpacking.....	<b>Errore. Il segnalibro non è definito.</b>

## Purpose of the document

The purpose of the present document is to define some operational univocal procedures about the packing and the transports of products Fitfire, Fitfire-plus and ISOFIT and HT1000.

These procedures want to be an easy operational tool, but at the same time consistent with the productive reality and of transport, from all the people that daily manage the activities inside the productive cycle and outside as conveyors or the persons who handles with the goods with the purpose to prevent damages to the product during the packing and the transport.

## Packing

The packing of the sheath folded up as it goes out of the lines of production, must be performed with parceling through a sheet of polyethylene and scotch for package.

The package so constituted must be inserted in a carton box type RECY. The carton box is closed with scotch for package and stapled.

### Labelling box:

On the box labels are put with:

- logo society
- produced name
- length and diameter of sheath
- destination

## Materials handling

The box can be moved and lifted by hand by only a person if the weight is < of 35Kg; from 2 people if the weight is < of 70Kg.

For superior weights to 70Kg use a fork lift or other machinery of lifting paying attention not to damage the package.

## Transport

The means of transport must be such that the package:

- not to be next to sources of heat
- not to be close to temperatures superior to the 25°C
- be in dry environment and not damp
- not to be in proximity of containers containing acids that can go out and can chemically react with the same sheath.

In case of possible change of means of transport the package must not be put at the direct sun light but always in a the shady place.

Moreover, in case of change of means of transport the package must not be absolutely exposed to the rain or positioned on a wet or damp place.

The transport of Fitfire, Fitfire Plus and Isofit at the maximum temperature of 25°C cannot overcome 15 days.

The transport of Ht1000 at the maximum temperature of 25° cannot overcome 10 days

## Unpackage

The unpackage must be carried out without the use of cutters or blades that otherwise could damage the sheath.